



EMPIRE



**CUSTOM-MADE PERFORMANCE**  
**FOR EVERY FLOOR**

[WWW.EMPIRE.BE](http://WWW.EMPIRE.BE)

# GET TO KNOW EMPIRE CARPETS INTERNATIONAL

Empire Carpets International is a 100% Belgian company, specialized in custom-made printed (entrance) mats, runners and rugs. We manufacture these performing solutions for every floor with a unique combination of technology, innovation and customer orientation.

Thanks to our fully vertical integration (from designing, tufting and printing up to finishing and packaging) we can support you with flexibility, quality and innovation. Our solutions are sustainable, certified and tailored to your wishes and requirements.

This catalogue helps you explore all available options. Depending on your needs, you can either:

- » Choose from our pre-defined products
- » Create your own customized solution

If you have any question, please do not hesitate to contact us.





# DISCOVER THE POSSIBILITIES

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# PRE-DEFINED PRODUCTS

## OVERVIEW OF OUR BESTSELLERS

With our manufacturing expertise, we have a strong understanding of our customers' preferences. We also recognise that making the right choices and finding the optimal combination can sometimes be challenging.

To simplify this process, we have compiled an overview of our best-selling items on the following pages. These products combine various tuft types with different backing options, resulting in durable and visually appealing solutions.

Prefer to create your own product? In the next chapter, you will find guidance on how to design your own unique solution. For more information, please refer to [page 16](#).



### DELTA WITH BORDER

**Composition**  
100% PA BCF (Nylon)

**Total weight**  
± 2200 gr/m<sup>2</sup>

**Backing & finishing**  
Black standard vinyl backing  
Finished with borders (± 2,5 cm)

**Design**  
Choose your own design



### DELTA WITHOUT BORDER

**Composition**  
100% PA BCF (Nylon)

**Total weight**  
± 1600 gr/m<sup>2</sup>

**Backing & finishing**  
Black standard vinyl backing  
Finished without borders

**Design**  
Choose your own design



### VIVA WITH BORDER

**Composition**  
67% PA HS (Nylon) & 33% PP BCF

**Total weight**  
± 2600 gr/m<sup>2</sup>





**Backing & finishing**  
Black elasto-vinyl backing  
Finished with borders (± 2,5 cm)

**Design**  
Choose your own design





### DECO WITH BORDER

-  **Composition**  
100% PA HS (Nylon)
-  **Total weight**  
± 2600 gr/m<sup>2</sup>
-  **Backing & finishing**  
Black standard vinyl backing  
Finished with borders (± 2,5 cm)
-  **Design**  
Choose your own design



### DECO WITHOUT BORDER

-  **Composition**  
100% PA HS (Nylon)
-  **Total weight**  
± 2600 gr/m<sup>2</sup>
-  **Backing & finishing**  
Black elasto-vinyl backing  
Finished without borders
-  **Design**  
Choose your own design



### DECOLUX RECYLON®

-  **Composition**  
100% PA HS (Nylon)
-  **Total weight**  
± 2200 gr/m<sup>2</sup>
-  **Backing & finishing**  
Recylon® (black or grey)  
Finished without borders
-  **Design**  
Choose your own design



### NUBO WITH BORDER (UNI)

**Composition**  
100% PA HS frisé (Nylon)

**Total weight**  
± 2400 gr/m<sup>2</sup>

**Backing & finishing**  
Black elasto-wvinyl backing  
Finished with borders (± 2,5 cm)

**Design**  
Choose your own colours or design



### TRICO WITH BORDER

**Composition**  
100% PP BCF

**Total weight**  
± 2100 gr/m<sup>2</sup>

**Backing & finishing**  
Black standard vinyl backing  
Finished with borders (± 2,5 cm)

**Design**  
4 standard colours



### FLAIR RECYLON®

**Composition**  
100% PA soft (Nylon)

**Total weight**  
± 1900 gr/m<sup>2</sup>

**Backing & finishing**  
Recylon® (black or grey)  
Finished without borders

**Design**  
Choose your own design



RECYLON®

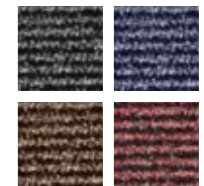
### ZEBRA WITH BORDER

**Composition**  
100% PP BCF

**Total weight**  
± 2100 gr/m<sup>2</sup>

**Backing & finishing**  
Black standard vinyl backing  
Finished with borders (± 2,5 cm)

**Design**  
4 standard colours



### SCRAPER WITHOUT BORDER

**Composition**  
100% PA scraper (Nylon)


**Total weight**  
± 2700 gr/m<sup>2</sup>

**Backing & finishing**  
Black elasto-vinyl backing  
Finished without borders


**Design**  
Choose your own design



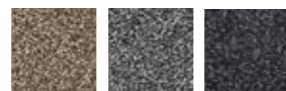
## NOVA WITH BORDER

 **Composition**  
100% PES HALCYON™ MICROFIBER


 **Total weight**  
± 2700 gr/m<sup>2</sup>

 **Backing & finishing**  
Black standard vinyl backing  
Finished with borders (± 2,5 cm)


 **Design**  
3 standard colours



## NOVA RECYLON®

 **Composition**  
100% PES HALCYON™ MICROFIBER

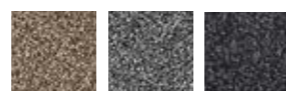
 **Total weight**  
± 1900 gr/m<sup>2</sup>

 **Backing & finishing**  
Black Recylon®  
Finished with round corners

 **Design**  
3 standard colours



RECYLON®









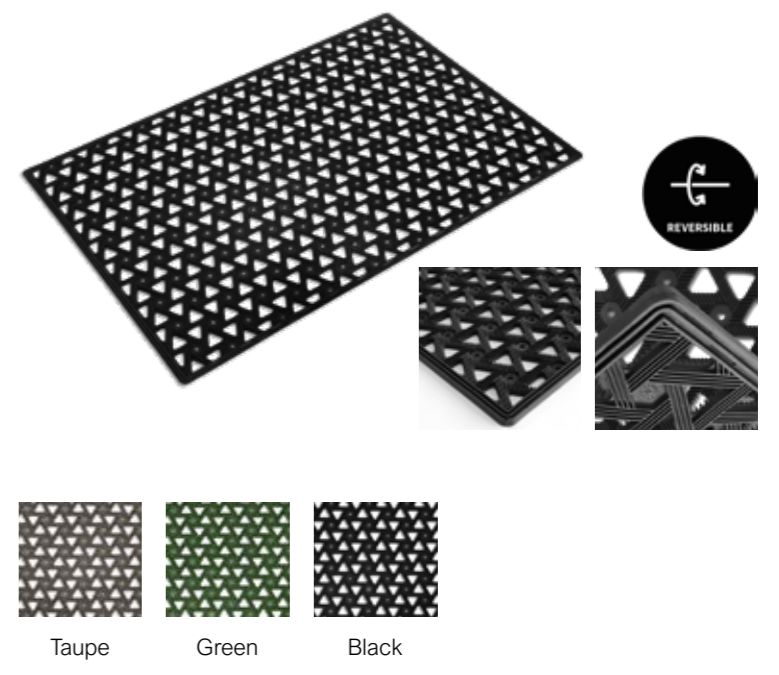
**Did you know?** Our Nova quality is perfectly suited for commercial use. Thanks to its durable polyester yarn, it effectively traps large amounts of dirt while offering excellent absorption. Highly versatile and multi-purpose, Nova adapts to a wide range of applications. Curious about the possibilities? Contact us for more information.











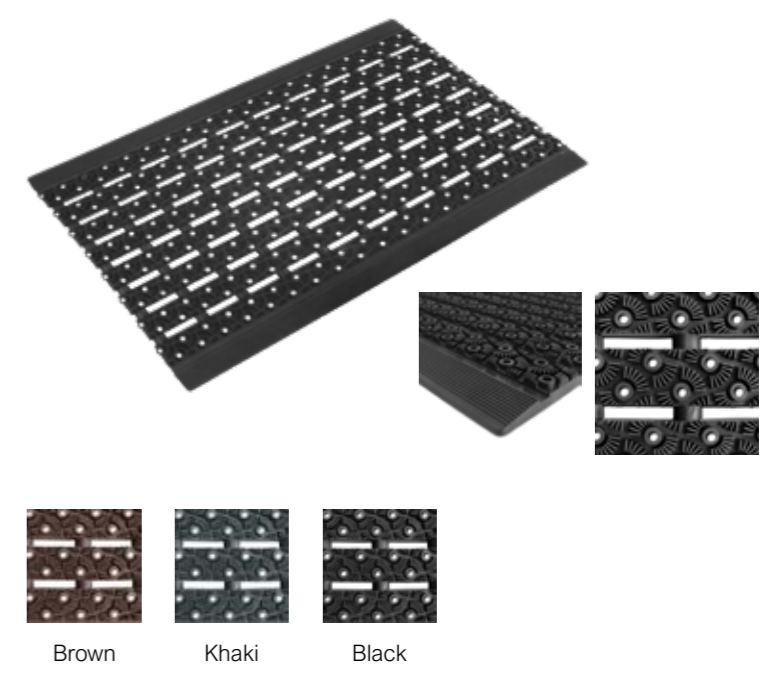
## OUTDOOR-GEO

-  **Total weight**  
± 1550 gr/pc
-  **Backing & finishing**  
Round corners
-  **Design**  
3 standard colours
-  **Composition**  
100% TPE
-  **Usage**  
Indoor | outdoor
-  **Renewability**  
100% recyclable &  
> 10% content (PI)



## OUTDOOR-RICH

-  **Total weight**  
± 2000 gr/pc
-  **Backing & finishing**  
Round corners
-  **Design**  
3 standard colours
-  **Composition**  
100% TPE
-  **Usage**  
Indoor | outdoor
-  **Renewability**  
100% recyclable &  
> 20% content (PI)



# CUSTOMIZE YOUR OWN PRODUCT

1

## CHOOSE THE SURFACE

It all starts by choosing the type of yarn. We have an extended range of 10 types of tuft, all with their own specific characteristics, from printbale nylon to standard polypropylene.

2

## CHOOSE THE BACKING

A second important choice is the type of backing, with choice between traditional vinyl backing or our unique, vinyl-free RECYLON® backing which is fully recyclable and patented.

3

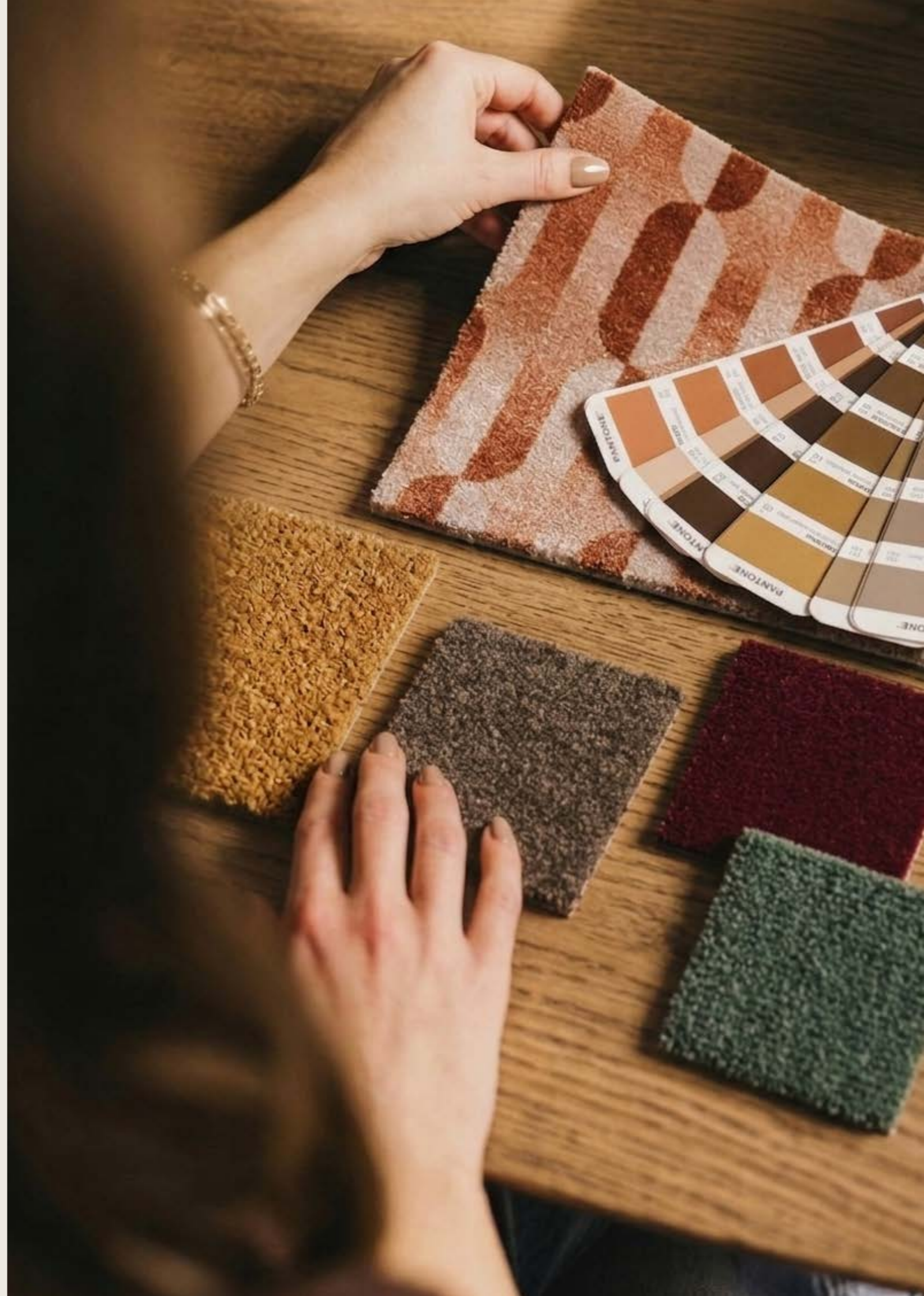
## CHOOSE THE SIZE

The third step to be determined is the size. Are you looking for mats, runners, rugs or something out of the box? We offer a lot of possibilities up to 200 cm width and 20 mtr long.

4

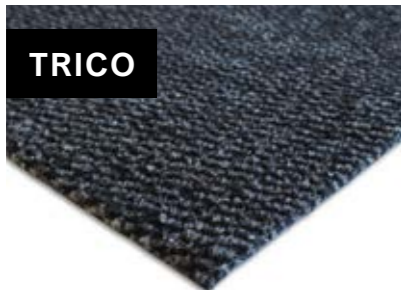
## CHOOSE THE DESIGN

Do you have an own creative idea for your collection or project? Or do you prefer to choose from our moodboards? Our design team is ready to bring your idea to life.



# 1

## CHOOSE THE SURFACE



**Composition**  
100% PP BCF  
(Polypropylene)

**Weight**  
± 350 gr/m<sup>2</sup>

**Usage**  
Indoor | outdoor

**Performance**  
Absorption: ★  
Dust control: ★★

**Printable**  
4 fixed colours




**Composition**  
100% PP BCF  
(Polypropylene)

**Weight**  
± 350 gr/m<sup>2</sup>

**Usage**  
Indoor | outdoor

**Performance**  
Absorption: ★  
Dust control: ★★

**Printable**  
4 fixed colours




**Composition**  
100% PES HALCYON™  
(Microfiber)

**Weight**  
± 700 gr/m<sup>2</sup>

**Usage**  
Indoor | outdoor

**Performance**  
Absorption: ★★★  
Dust control: ★★★

**Printable**  
3 fixed colours




**Composition**  
67% PA (Nylon) &  
33% PP BCF (Polypropylene)

**Weight**  
± 450 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★  
Dust control: ★★★

**Printable**  
Full colour print or uni dye,  
flecked black



**Composition**  
100% PA scraper  
(Nylon)

**Weight**  
± 700 gr/m<sup>2</sup>

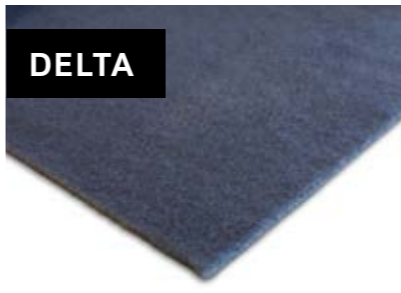
**Usage**  
Indoor | outdoor

**Performance**  
Absorption: ★★★★★  
Dust control: ★★★★★

**Printable**  
Full colour print or uni dye

# 1

## CHOOSE THE SURFACE



**Composition**  
100% PA BCF  
(Nylon)

**Weight**  
± 300 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★★  
Dust control: ★★

**Printable**  
Full colour print or uni dye



**Composition**  
100% PA HS  
(Nylon)

**Weight**  
± 600 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★★★★  
Dust control: ★★★★★

**Printable**  
Full colour print or uni dye



**Composition**  
100% PA HS frisé  
(Nylon)

**Weight**  
± 550 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★★★★  
Dust control: ★★★★★

**Printable**  
Full colour print or uni dye



**Composition**  
100% PA soft  
(Nylon)

**Weight**  
± 600 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★★★★  
Dust control: ★★★★★

**Printable**  
Full colour print or uni dye



**Composition**  
100% PA HS  
(Nylon)

**Weight**  
± 900 gr/m<sup>2</sup>

**Usage**  
Indoor

**Performance**  
Absorption: ★★★★★  
Dust control: ★★★★★

**Printable**  
Full colour print or uni dye

# 2

## CHOOSE THE BACKING



**Composition**  
100% TPE

**Colour**  
Black or grey

**Finishing**  
Without border  
Cut without fringing  
(perfect fit-in)

**Performance**  
→ Anti-slip  
→ Gentle machine wash (30°)  
→ Pet- & child friendly

**Renewability**  
100% recyclable &  
> 20% content (PI)



**Composition**  
100% Vinyl

**Colour**  
Black

**Finishing**  
With border (± 2,5 cm)  
or without border

**Performance**  
→ Anti-slip  
→ Hand washable  
→ Pet- & child friendly

**Renewability**  
100%



**Composition**  
100% TPE

**Colour**  
Black

**Finishing**  
With border (± 1,5 cm)  
or without border

**Performance**  
→ Anti-slip  
→ Machine washable (30°)  
→ Pet- & child friendly

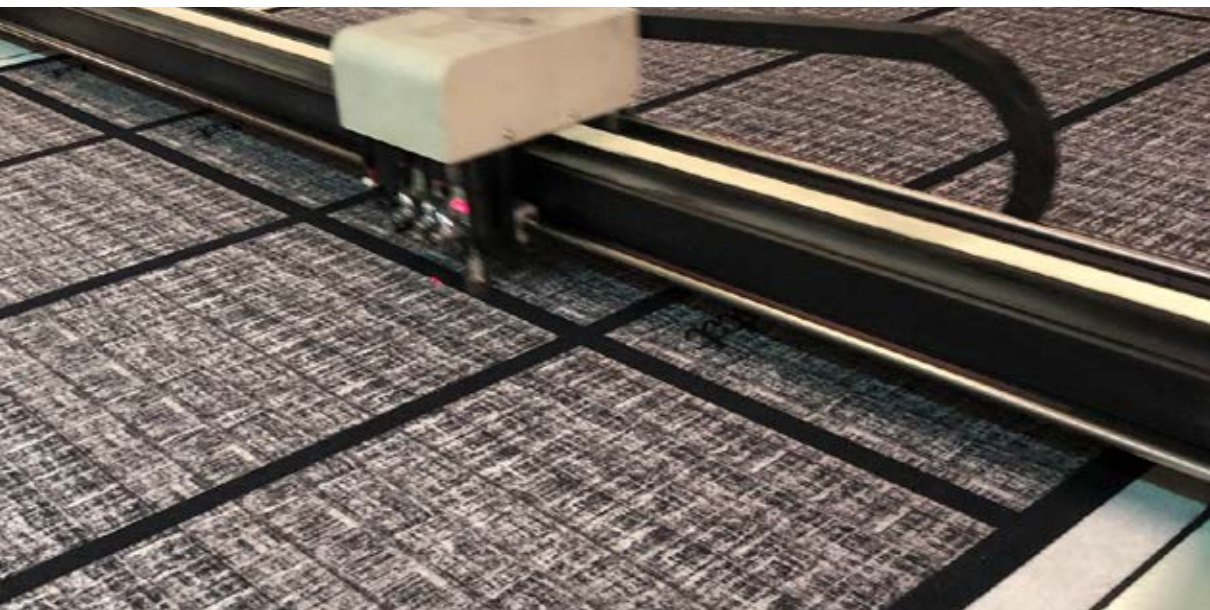
**Renewability**  
100%



Looking for more information about our vinyl-free RECYLON® backing? Turn to [page 28](#) of this catalogue to learn more about the innovative, patented process behind this backing.

### 3

## CHOOSE THE SIZE



### WITHOUT BORDER

#### Standard widths:

- 39 CM
- 50 CM
- 67 CM
- 100 CM
- 200 CM

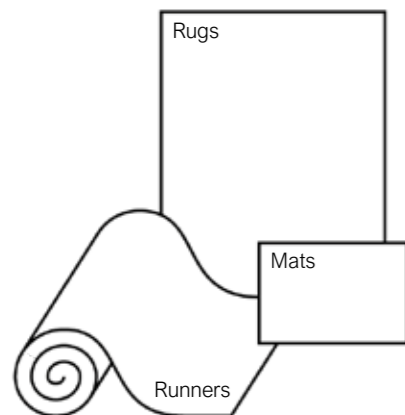
or any width within 200 CM

### WITH BORDER

#### Standard widths:

- 39 CM
- 58 CM
- 75 CM
- 100 CM
- 200 CM

or any width within 210 CM



**Did you know?** We work with standard widths to ensure efficient production and to minimize waste. However, if you have a specific request, we are happy to explore the best possible solution together for your project.

### 4

## CHOOSE THE DESIGN



### Option 1: choose a design

Thanks to our design team, we present multiple times a year design overviews featuring the latest trends and innovative ideas to inspire your collection.

You can select any design from the overview and adapt it to your needs by adjusting colours and refining details.



### Option 2: we design for you

Do you have your own creative idea for a collection or project? Or specific mood boards you'd like to use as a starting point?

Our design team translates your vision into a range of proposals, allowing you to choose the design that best fits your project.



### Option 3: deliver your own designs

Do you already have your own designs ready to go? Simply share them with us, and we'll take care of the rest.

Our team ensures your designs are translated into high-quality mats, runners or rugs, fully aligned with your specifications and production requirements.



### Want to see our designs?

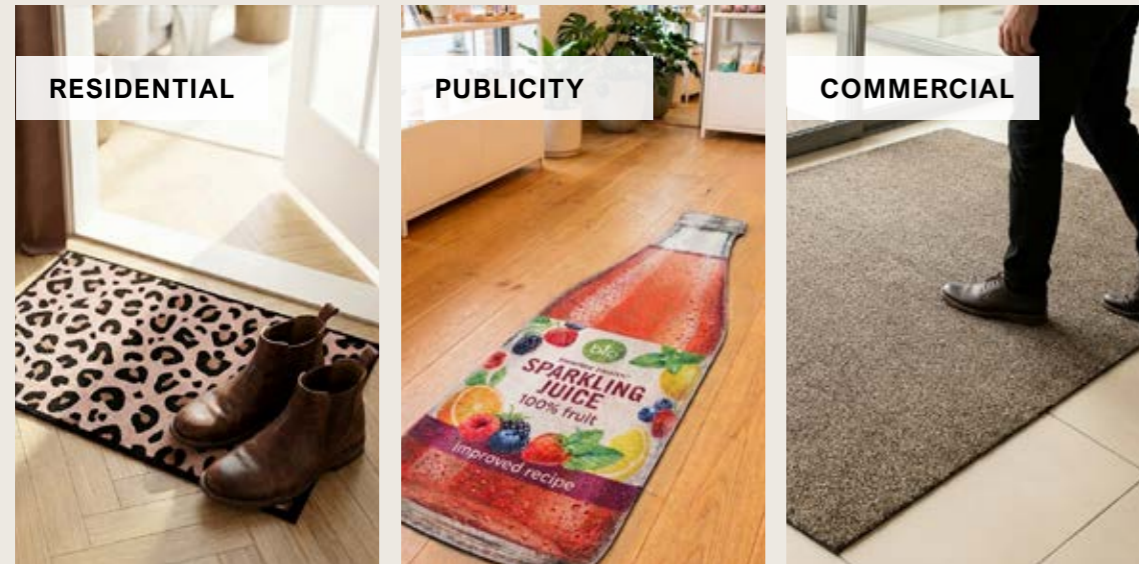
Go to the download page of our website [www.empire.be](http://www.empire.be) to explore our design overview or send an e-mail to [info@empire.be](mailto:info@empire.be). Discover refined patterns and distinctive styles, thoughtfully created to elevate any space and stay inspired by our latest trend designs.

# SOLUTIONS FOR EVERY SPACE

With over 20 years of experience, we have grown from a strong foundation in residential flooring into a trusted partner in publicity and commercial solutions. While our roots lie in creating comfortable, stylish products for the home, the past years have seen an increasing focus on high-impact branding and durable, high-traffic applications.

Throughout this evolution, one thing has remained constant: our commitment to the customer. We listen carefully, think along and work together to find the best possible solution. From concept to production, we guide every step of the process with expertise, flexibility and attention to detail.

With SEDEX SMETA-, ISO9001- and INTERTEK certifications, and a patented recycling process, we combine sustainability with top notch quality and performance. We are not just a supplier, we are a partner. We'd like to support, inspire and unburden you.

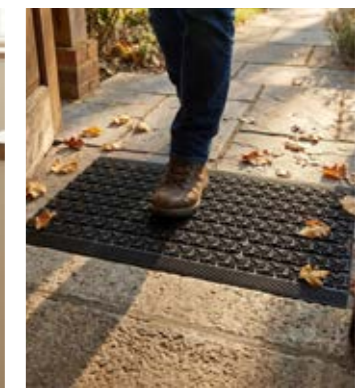


# RESIDENTIAL

Bring comfort and personality into every corner of the home. Our residential solutions combine style, softness and durability, offering both printed and non-printed solutions. Designed to enhance everyday living with warmth and character.

## Where to use?

- ✓ Entrance & hallway
- ✓ Living room
- ✓ Kitchen
- ✓ Bedroom
- ✓ Bathroom
- ✓ Home office
- ✓ Mudroom
- ✓ Outdoor



# PUBLICITY

Turn every floor into a powerful branding opportunity. Our publicity mats and carpets are fully customizable, delivering sharp designs and vibrant colours that make your message stand out. Ideal for combining functionality with visual impact.

## Where to use?

- ✓ Retail stores
- ✓ Events & exhibitions
- ✓ Showrooms
- ✓ Offices & reception areas
- ✓ Hospitality venues
- ✓ Promotional campaigns



# COMMERCIAL

Engineered for performance in high-traffic environments. Our commercial range offers durable, reliable flooring solutions designed to withstand intensive use while maintaining a clean, professional look. A practical choice where quality and longevity matter.

## Where to use?

- ✓ Office building
- ✓ Hotels
- ✓ Public buildings
- ✓ Schools & universities
- ✓ Healthcare facilities
- ✓ Corridors & common areas



# RECYLON®

At Empire Carpets International, you can choose between traditional vinyl backing or our unique, vinyl-free RECYLON® backing. Our patented RECYLON® backing, available in black and grey, is fully recyclable and contains over 20% of recycled content. This backing offers many features like anti-scratch, anti-fogging, automotive approved and OEKO-TEX® certified.



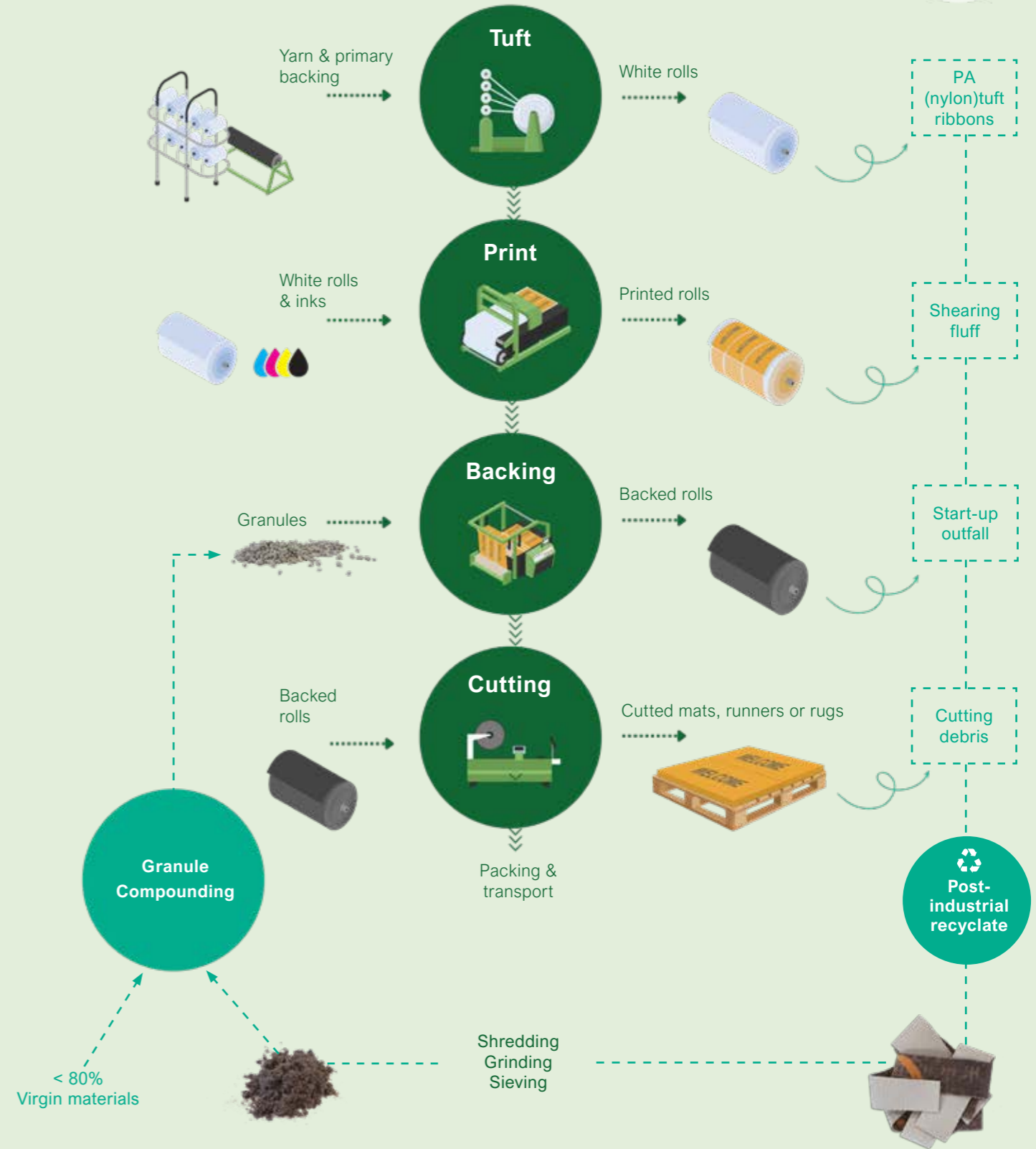
## RECYLON®

An innovative & durable backing. The perfect choice for today's high demand for sustainable solutions.

[Learn how it's made →](#)



## Discover the process of this innovative TPE backing 100% recyclable | ≥ 20% recycled content



# A RELIABLE PARTNER FOR MANY YEARS

Empire Carpets International is a 100% Belgian company, specialized in custom-made printed (entrance)mats, runners and rugs. We manufacture these performing solutions for every floor with a unique combination of technology, innovation and customer orientation.

All our mats, runners and rugs are manufactured at our production facilities located in Hulste (West-Flanders - Belgium). We operate a fully integrated, in-house production process, from tufting and backing to finishing and packaging. This allows us to maintain strict quality control and offer reliable lead times.

Empire Carpets International has been active in the flooring and mat industry since 2006. With our experience, we guide our customers seamlessly from design to final delivery.



# INSIDE OUR PRODUCTION PROCESS



**Did you know?** Every step of our production process takes place at our site in Hulste, Belgium. We are proud to operate a fully integrated, vertical production chain.

## 1 TUFTING



High-quality Polyamide ("Nylon"), Polypropylene and/or Polyester yarns are tufted onto a primary backing made of PA and PES. The output is carpet rolls, unbacked and ready for the next steps in the process.

## 2 COLOUR-MAKING



After formulating ink recipes, CMYK pigments and base inks are precisely weighed and blended into print-ready inks. Each batch is checked for colour consistency and stability to guarantee repeatable printing results.

## 3 PRINTING



After tufting the PA yarn into white carpet rolls, we print any design, any colour. Printing is done with a digital printing machine, offering a wide range of advantages compared to traditional printing procedures.

## 4 CUTTING



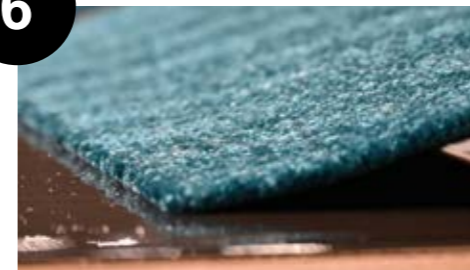
Unbacked rolls are fed into a custom-made, fully automated cutting machine. Ultrasonic knives seal the cut edges to prevent fraying of the tufted yarn.

## 5 COMPOUNDING



During compounding, base raw materials are dosed and mixed into consistent compounds. Vinyl ingredients are blended into a homogeneous viscous mass. RECYLON® granules are extruded to obtain stable, high-quality pellets ready for backing.

## 6 BACKING



All mats, runners and rugs are finished with an anti-slip backing, either black vinyl or our vinyl-free RECYLON® backing. Multiple backing types and finishing methods are available, allowing you to choose the best option for each application.

## 7 PACKING



We offer a variety of packaging solutions for mats, runners and rugs. You can choose one of our standardized packaging methods but we can also provide special packaging tailored to your needs.

## 8 LOGISTICS



For the transport of our finished products, we work together with specialized logistic companies. We can provide the transportation of the goods for you, or you can arrange the pick-up by yourself. The choice is yours.

# OUR COMMITMENT TO SUSTAINABILITY

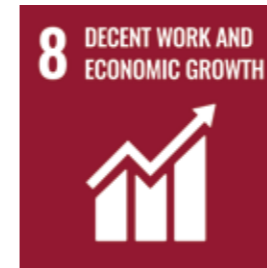
Sustainability is an important element in our daily operations. As a manufacturing company, we recognize the important role we play in contributing to the UN's Sustainable development goals. We like to share our commitments and actions for a better environment.



- The factory is equipped with a maximum of rainbuffer tanks on multiple places on the site, thus increasing its self-sufficiency on water to a high extent.
- No pollutant water is discharged.
- 60% of the water needed for the steam boiler is recovered and reused.



- Energy efficiencies of our machine park and throughout all facilities are a high priority.
- The use of renewable energy is maximized with > 1500 solar panels installed on our roof the past 5 years.



- Offer opportunities for work that is productive and delivers a fair income.
- Provide good prospects for personal development and social integration.



- CO2 emission reduction by using post-industrial and post-consumer recycled waste materials.
- Inclusive and sustainable industrialization as a proud Belgian manufacturer. We have a heart for local employment and local added value. In this vision of working locally, we decrease the ecological footprint by avoiding unnecessary logistic.



- By focusing on product development, we can proudly state that all our products are 100% renewable. With our RECYLON® backing we managed to add a significant component of recycled content.
- In every production step, waste is gathered, sorted, recycled and re-used with our efficient waste management system.



# CUSTOM-MADE DESIGN

At Empire Carpets International, we like to inspire our customers. We continuously follow the latest global trends in interior design, colour and material innovation to ensure our collections remain relevant and forward-thinking. Our design team is constantly exploring new colour palettes that best enhance the unique characteristics of our different product qualities, from standard mats to custom-made carpets. This allows us to create products where texture, function and aesthetics come together seamlessly.

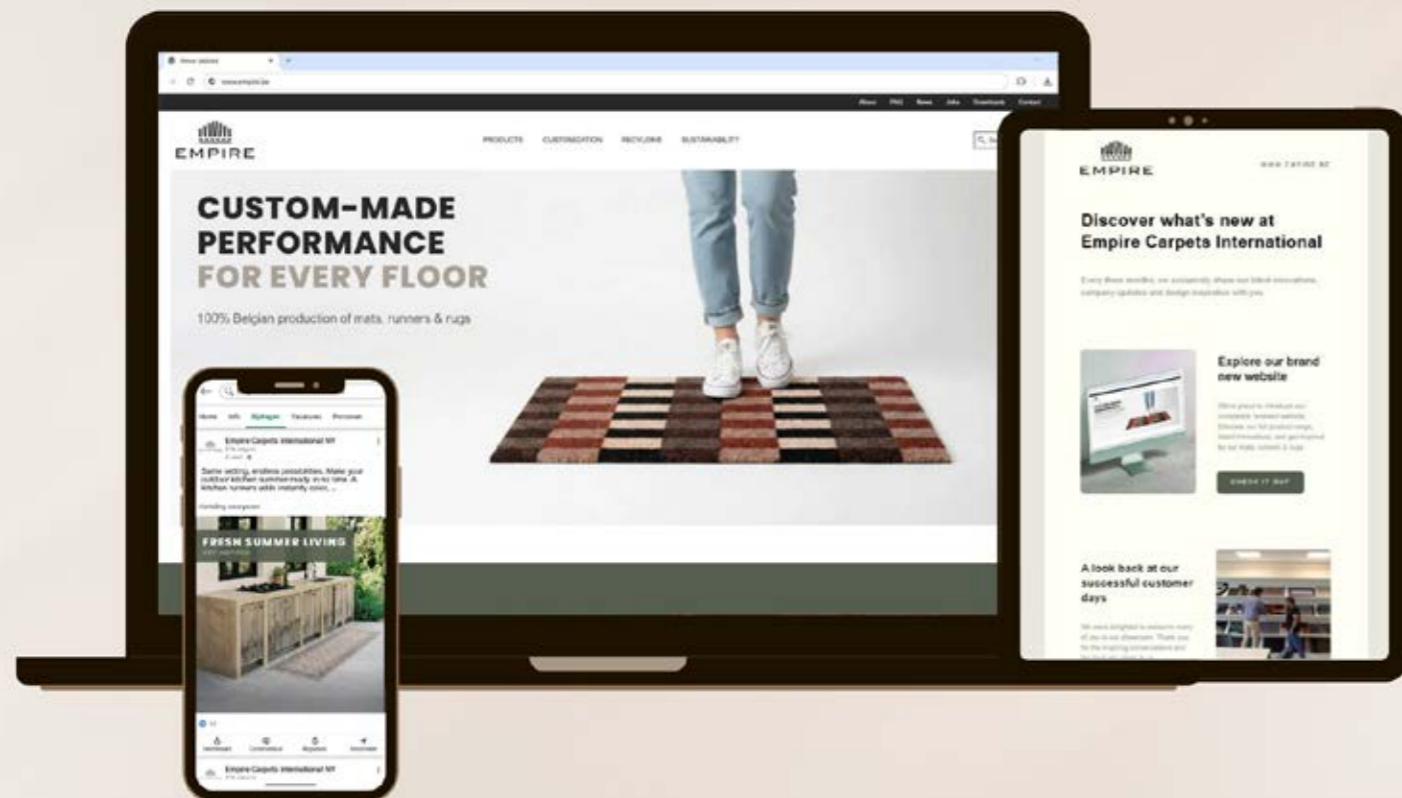
Through regular updates on our website, curated design overviews and insights shared via our LinkedIn page, we keep our audience informed about emerging trends and new ideas. Our goal is to be a reliable source of inspiration, helping you transform spaces with products that combine innovation, design and durability in every detail.

Do you want to receive more inspiration for your project?  
Don't hesitate to contact us.



# GET INSPIRED. STAY INFORMED.

WWW.EMPIRE.BE



## Be the first to:

- ✓ Discover our newest innovations
- ✓ Explore upcoming trends in flooring
- ✓ Follow our journey and latest updates
- ✓ Get inspired by real-life applications

# CONTACT

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